

4=5/16 LARGE USS WASHERS
2=1/4 X 1/2 U-BOLTS
4=1/4 LOCK NUTS
4=1/4 SEA WASHERS
4=8MM X 30MM X 1.25 BOLTS
4=1/4" GALV. SPACERS 1/2" LONG
4=1/4 ROD CAPS(USED ON
EXISTING THREADS OF U-BOLTS)
4=1 1/2 ROUND PLUGS (THESE
ARE TO BE INSERTED INTO THE
ENDS OF THE 1 1/2 PIPES.)

THERE WILL BE FOUR 1/4 GALV.
SPACERS YOU WILL USE BEHIND
EACH BRACKET. THESE WILL
SLIDE ONTO THE BOLT.

INSERT THE BOTTOM BOLTS WITH
THE WASHERS AND SPACERS IN
PLACE. THEN ROTATE THE
BUMPER UP INTO PLACE AND
INSTALL THE TOP TWO 8MM X
30MM X 1.25 BOLTS AND 5/16 USS
LARGE WASHERS. LEAVE ALL
FOUR BOLTS LOOSE.

MOUNT THE TOP OF THE BG-18 TO
THE TOP FRONT RACK AS THIS PIC.
IS SHOWING. USE THE 1/4 X 1/2
U-BOLTS AND 1/4 LOCK NUTS AND
1/4 SAE WASHERS. ONCE ALL
BOLTS AND WASHERS ARE INTO
PLACE THEN TIGHTEN ALL THE
HARDWARE.



BG-18

2005 HONDA FOREMAN / RUBICON 500 4X4

