

6=1/4 X 2 1/2" CARRIAGE HEAD  
BOLTS (CARS/025-0250)  
6=1/4 USS WASHERS  
6=1/4 LOCK NUTS



**MUST REMOVE THE BLACK  
BUMPER PLUGS THAT ARE IN  
THE END OF THE STOCK  
BUMPER.**

**# BG-36**  
HONDA BIG RED UTV

**PLACE THE BUMPER IN PLACE CLAMP IT TO THE STOCK BUMPER TUBE.  
TAKE A 5/16 DRILL BIT DRILL THROUGH THE STOCK ROUND TUBE  
WHERE THE SQUARE HOLES ARE IN THE NEW BUMPER. INSERT THE 1/4  
X 2 1/2 CARRIAGE BOLTS INTO THE NEWLY DRILLED HOLES. SECURE  
THE BUMPER TO THE TUBE WITH THE 1/4 USS WASHERS AND 1/4 LOCK  
NUTS.**



**1/4 X 2 1/2  
CARRIAGE HEAD  
BOLTS.**