

12=PAINTED 5/16 X 1 CARRIAGE HEAD BOLTS

4=8MM X 25MM BOLTS

12=5/16 LOCK NUTS

16=5/16 USS WASHERS

4=5/16X1 1/4 BOLTS

4=8MM X 30 MM BOLTS

2=6MMX25MM BOLTS

2=1/4 USS WASHERS

TO BOLT WINCH TO BUMPER ONLY.



BG-40W

CAN AM COMMANDER 800/1000 FRONT WINCH/BUMPER.

1ST TAKE A 1/2" DRILL BIT DRILL THROUGH THE PLASTIC BUMPER GUARD. THERE IS TWO OVAL STAMPING MARKS ON THE BUMPER IN THE CENTER DRILL THROUGH. NOT INTO THE STEEL BUMPER JUST THROUGH PLASTIC TO SEE THE THREADS IN THE STEEL BUMPER.



2ND MOUNT THE HEAVY DUTY BUMPER SUPPORT ONTO THE MACHINE. USE THE FOUR OF THE 8MM BOLTS AND 5/16 USS WASHERS. TIGHTEN THE BRACKET UP AT THIS TIME.



3RD MOUNT THE WINCH GRAB BAR ONTO THE BUMPER WITH FOUR 5/16 CARRIAGE HEAD BOLTS 5/16 USS WASHERS AND LOCK NUTS.



4TH SLIDE THE BUMPER ONTO SUPPORT BRACKET THEN BOLT IT TO THE BRACKET WITH THE SIX 5/16X1 CARRIAGE HEAD BOLTS 5/16 LOCK NUTS AND WASHERS.



USE PAINTED CARRIAGE HEAD BOLTS 5/16 WASHER AND LOCK NUT HERE ON EACH SIDE.

USE 6MM BOLTS 1/4 WASHERS TO SECURE THE BOTTOM OF THE SKID.

5TH STEP AND LAST MOUNT THE BOTTOM SKID TO THE BUMPER WITH SUPPLIED HARDWARE LISTED.