2=5/16X1 1/4 U-BOLTS 6=5/16X1 CARRIAGE HEAD BOLTS (WRINKLE) 16=5/16 LOCK NUTS 22=5/16 USS WASHERS 2=5/16X2 1/2 BOLTS 4=5/16x1 1/4 CARRIAGE HEAD BOLTS. (WRINKLE)

-USED ONLY TO MOUNT THE WINCH TO THE BUMPER.



#BG-45W

HONDA PIONEER FRONT BUMPER 700 4X4

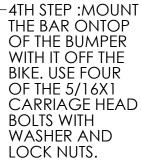
4=5/16X1 1/4 BOLTS 4=8MMX30MM BOLTS



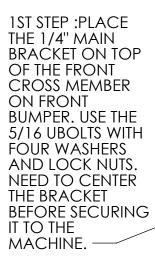
- THE INSTALLATION
WILL BE EASIER IF
THE FRONT
BUMPER BRACE
BOLTS ARE
REMOVED ON
BOTH SIDES. THIS
WILL LET THE FRONT
PLASTIC BUMPER
SLIDE BACK AND
BE LOOSE TO BE
ABLE TO PUSH
BACK. MUST
REINSTALL THE
BOLTS ONCE THE
BUMPER AND
WINCH ARE
MOUNTED.



-2ND STEP:
PLACE THE LEFT
AND RIGHT
SIDE BRACKETS
INTO POSITION.
DO NOT
TIGHTEN
ANYTHING TILL
ALL PIECES
HAVE BEEN
PLACED.



LAST STEP:SLIDE THE BUMPER OVER THE BRACKETS. USE THE PAINTED CARRIAGE HEAD BOLTS TO MOUNT THE BUMPER THRU ALL BRACKETS. IT WILL TAKE SOME TIME WITH SWIVELS AND EXTENSIONS TO TIGHTEN THE LOCK NUTS. THE TOP TWO WILL BE THE LONGER 1 1/4S AND THE BOTTOM ONES WILL USE THE 1" LONG. USE WASHERS AND LOCK NUT ON THE INSIDE TO SECURE THEM TOGETHER.



TOP
SHOULD BE
LEVEL
ONCE
MOUNTED
AND
TIGHTENED.









