

2=5/16X1 1/4 U-BOLTS  
 6=5/16X1 CARRIAGE  
 HEAD BOLTS(WRINKLE)  
 16=5/16 LOCK NUTS  
 22=5/16 USS WASHERS  
 2=5/16X2 1/2 BOLTS  
 4=5/16x1 1/4 CARRIAGE  
 HEAD BOLTS.(WRINKLE)

4=5/16X1 1/4 BOLTS  
 4=8MMX30MM BOLTS

USED ONLY TO  
 MOUNT THE  
 WINCH TO THE  
 BUMPER.



# #BG-45W

HONDA PIONEER FRONT BUMPER 700 4X4



THE INSTALLATION  
 WILL BE EASIER IF  
 THE FRONT  
 BUMPER BRACE  
 BOLTS ARE  
 REMOVED ON  
 BOTH SIDES. THIS  
 WILL LET THE FRONT  
 PLASTIC BUMPER  
 SLIDE BACK AND  
 BE LOOSE TO BE  
 ABLE TO PUSH  
 BACK. MUST  
 REINSTALL THE  
 BOLTS ONCE THE  
 BUMPER AND  
 WINCH ARE  
 MOUNTED.



2ND STEP:  
 PLACE THE LEFT  
 AND RIGHT  
 SIDE BRACKETS  
 INTO POSITION.  
 DO NOT  
 TIGHTEN  
 ANYTHING TILL  
 ALL PIECES  
 HAVE BEEN  
 PLACED.



4TH STEP :MOUNT  
 THE BAR ON TOP  
 OF THE BUMPER  
 WITH IT OFF THE  
 BIKE. USE FOUR  
 OF THE 5/16X1  
 CARRIAGE HEAD  
 BOLTS WITH  
 WASHER AND  
 LOCK NUTS.

LAST STEP:SLIDE THE BUMPER OVER  
 THE BRACKETS.USE THE PAINTED  
 CARRIAGE HEAD BOLTS TO MOUNT  
 THE BUMPER THRU ALL BRACKETS. IT  
 WILL TAKE SOME TIME WITH  
 SWIVELS AND EXTENSIONS TO  
 TIGHTEN THE LOCK NUTS. THE TOP  
 TWO WILL BE THE LONGER 1 1/4S  
 AND THE BOTTOM ONES WILL USE  
 THE 1" LONG.USE WASHERS AND  
 LOCK NUT ON THE INSIDE TO  
 SECURE THEM TOGETHER.

1ST STEP :PLACE  
 THE 1/4" MAIN  
 BRACKET ON TOP  
 OF THE FRONT  
 CROSS MEMBER  
 ON FRONT  
 BUMPER. USE THE  
 5/16 UBOLTS WITH  
 FOUR WASHERS  
 AND LOCK NUTS.  
 NEED TO CENTER  
 THE BRACKET  
 BEFORE SECURING  
 IT TO THE  
 MACHINE.

TOP  
 SHOULD BE  
 LEVEL  
 ONCE  
 MOUNTED  
 AND  
 TIGHTENED.



3RD STEP :PLACE  
 THE 5/16X2 1/2  
 BOLT WITH  
 WASHER ON TOP  
 AND BOTTOM  
 ALONG WITH  
 5/16 LOCK NUT.  
 DO NOT TIGHTEN  
 YET.

