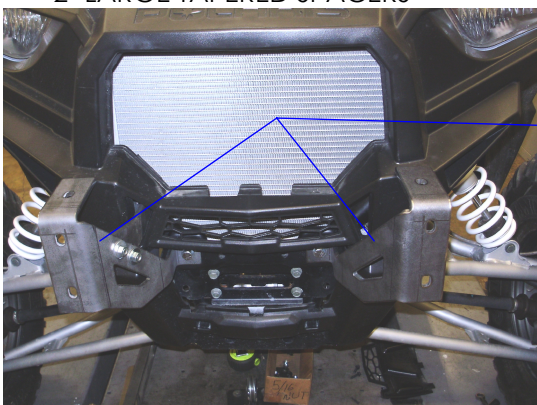


6=5/16X1 3/4 BOLTS 16=5/16 LOCK NUTS
 22=5/16 USS WASHERS 2=3/8X1 BOLTS
 2=3/8 LOCK NUTS 6=3/8 SAE WASHERS
 6=5/16X1 1/4 CARRIAGE HEAD BOLTS (WRINKLE)
 6=SPACER#3
 2=5/16X1 1/4 U-BOLTS
 2=10MMX1.5X50 MM BOLTS
 2= SMALL TAPERED SPACERS
 2=LARGE TAPERED SPACERS

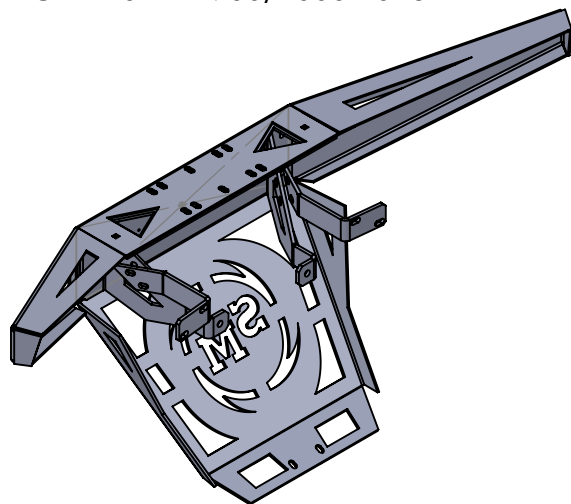


BG-51W
 POLARIS RZR 900/1000 2015

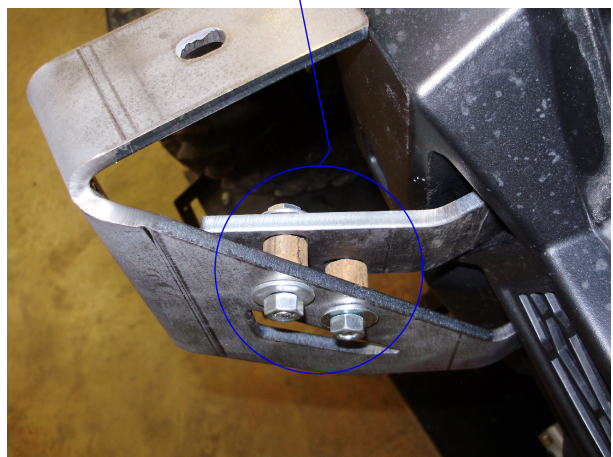
WHEN INSTALLING ALL
 HARDWARE LEAVE ALL
 LOOSE UNTIL ALL PARTS
 ARE INSTALLED.



1ST STEP: REMOVE THE PLASTIC
 RADIATOR GUARD AND
 BOTTOM ACCESS PANEL. TOP
 CAN BE REPLACED ONCE
 BUMPER IS MOUNTED. BOTTOM
 CAN ALSO WITH A LITTLE
 TRIMMING OF PLASTIC.
 INSTALL THE LEFT AND RIGHT
 BRACKETS WITH 3/8X1 BOLT
 2=3/8 WASHERS AND 2=3/8
 NUTS.

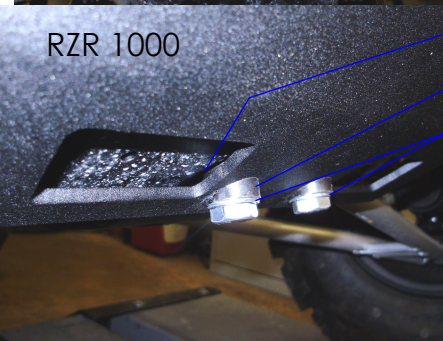
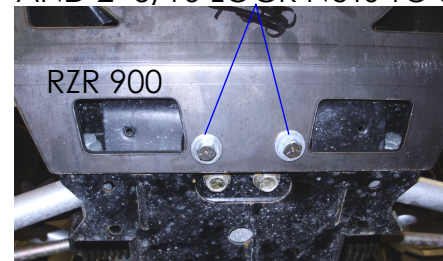


2ND STEP: INSERT THE FRAME BRACKETS THROUGH THE
 PROVIDED HOLES IN FRONT BUMPER. USE THE 2=SPACERS
 2=5/16X1 3/4 BOLTS 4=5/16 USS WASHERS AND 2=5/16 LOCK
 NUTS TO SECURE THE FRONT. REPEAT ON OPPOSITE SIDE.



3RD STEP: INSERT THE 5/16X1 1/4 U-BOLT AROUND
 THE PIPE ON FRAME. USE 2=5/16 USS WASHERS
 2=5/16 LOCK NUTS. REPEAT ON THE OPPOSITE SIDE.

4TH STEP: PLACE THE LARGE SUPPORT BRACKET OVER THE FRONT
 FRAME BRACKETS USE 2=5/16X1 3/4 BOLTS 4=5/16 USS WASHERS
 AND 2=5/16 LOCK NUTS TO SECURE THE BOTTOM OF BRACKET.



LARGE SPACERS

SMALL SPACERS

3/8 WASHERS

IF INSTALLED ON 1000 USE THE LARGE AND
 SMALL TAPERED SPACERS WITH THE 10MMX1.5X50
 BOLTS AND 3/8 WASHERS.

MUST REMOVE THE STOCK FRONT DIFFERENTIAL
 BOLTS. APPLY LOCTITE TO NEW BOLTS.

LAST STEP SLIDE THE
 MAIN BUMPER COVER
 OVER THE BRACKETS
 INSERT THE CARRIAGE
 HEAD BOLTS USE 5/16
 USS WASHERS AND
 LOCK NUTS. PROCEED
 TO TIGHTEN ALL
 HARDWARE.

THE WINCH WILL HAVE
 ITS OWN MOUNTING
 HARDWARE.

