2=5/16X1 1/4 U-BOLTS-A 2=1/4X3/4 U-BOLTS-B 14=5/16 USS WASHERS-C 6=5/16X1 CARRIAGE HEAD BOLTS-D 4=5/16X1 1/4 CARRIAGE HEAD BOLTS-E 14=5/16 LOCK NUTS-F 4=1/4 LOCK NUTS-G 4=1/4 USS WASHERS-H 4=5/16 ROD CAPS-I

-USED ON 5/16X1 1/2 U-BOLTS

1ST STEP MOUNT THE MAIN BRACKET TO THE FRAME WITH THE 5/16X1 1/2 U-BOLTS 5/16 USS WASHERS AND LOCK NUTS. LEAVE ALL HARDWARE LOOSE UNTIL ALL BRACKETS ARE IN PLACE.





BG-57W



2ND STEP SLIDE THE LEFT AND RIGHT BRACKET INTO PLACE AND LOOSELY SECURE IT WITH THE 1/4 X 3/4 U-BOLTS 1/4 WASHERS AND LOCK NUTS.

THERE IS A RIGHT AND A LEFT BRACKET THIS IS THE LEFT SIDE LOOKING AT THE MACHINE. ONCE ALL BRACKETS AND HARDWARE ARE INSTALLED YOU CAN NOW TIGHTEN ALL HARDWARE.





THIS IS A FINAL PIC ON THE BUMPER ONCE INSTALLED WITH A 3000LB WINCH BUT YOU WILL HAVE TO USE A ROLLER PLATE AND A FAIRLEAD FOR THE CABLE.