

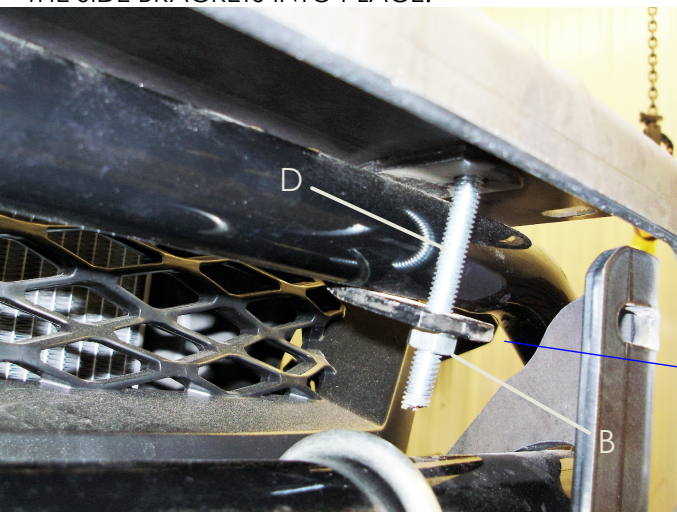
6=5/16X1 CARRIAGE HEAD BOLTS-A  
 18=5/16 LOCK NUTS-B  
 20=5/16 USS WASHERS-C  
 2=5/16X3 FLAT HD MACHINE SCREW-D  
 2=3/16X1 1/4 X 1 1/4 CLIPS-E  
 2=5/16X2 3/4 BOLTS-F  
 4=5/16X1 1/4 CARRIAGE HEAD BOLTS-G  
 2=5/16X1 1/4 U-BOLTS-H

MOUNTING PROCESS MAY BE EASIER IF THE STOCK BUMPER IS REMOVED THEN BOTH BUMPERS ARE MOUNTED TOGETHER AND THEN REINSTALLED ONTO THE UTV.

PLACE MAIN BRACKET ON TOP OF THE ORIGINAL BUMPER PIPE.  
 USE THE ROUNDS CLIPS AND U-BOLTS TO MOUNT IT TO THE PIPE BUMPER.  
 LEAVE ALL HARDWARE LOOSE UNTIL ALL BRACKETS ARE IN PLACE. ALSO SLIDE THE SIDE BRACKETS INTO PLACE.



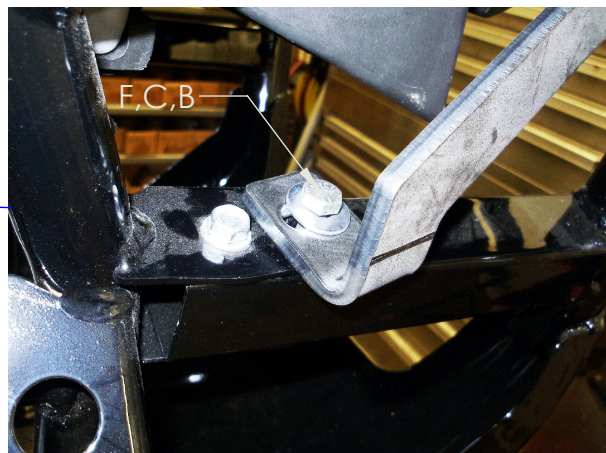
# BG-59W  
 HONDA PIONEER 700 4X4 2017



MAKE SURE CLIPS ARE LEFT LOOSE UNTIL ALL MAIN BRACKETS ARE INSTALLED THEN TIGHTEN THESE BEFORE BUMPER IS INSTALLED. U-BOLTS CAN BE TIGHTENED LATER IN PROCESS.



REMOVE THE FRONT METRIC BOLTS AND NUTS THAT ARE HOLDING FRONT PIPE BUMPER. USE THIS HOLE FOR MOUNTING THE SIDE BRACKETS. USE THE 2 3/4 BOLTS WITH WASHERS AND LOCK NUTS HERE. USE ONE BOTH LEFT AND RIGHT SIDES.



SLIDE THE FRONT BUMPER COVER ON AFTER ALL BRACKETS ARE IN PLACE. INSERT THE CARRIAGE BOLTS WITH WASHERS AND LOCK NUTS ON.

ONCE ALL BRACKETS AND BUMPER ARE IN PLACE, YOU CAN NOW PLACE THE TOP WINCH COVER PIPE ON TOP OF THE BUMPER. USE THE 1" CARRIAGE HEADS WITH WASHERS AND LOCK NUTS TO SECURE. NOW YOU CAN PROCEED TO TIGHTEN ALL HARDWARE. **THIS MAY BE DIFFICULT TO GET TO SOME OF THE HARDWARE BUT WE FOUND A LONG EXTENSION WITH A SWIVEL HELPS TO GET TO THE TOUGH ONES.**

