

- 4=5/16 X 1 1/2 BOLTS-A
- 4=5/16 USS WASHERS-B
- 4= 5/16 U-NUTS 7/8" THROAT CLIPS-C
- 8=1/4 SAE WEASHERS-D
- 4=1/4 LOCK NUTS-E
- 4=1/4 X 1 1/2 BOLTS-F
- 4=3/4" PLUGS-G USE THESE TO PLUG THE ENDS OF THE TUBING.



238

2005 POLARIS MODELS REFER TO PRICE LIST.

STEP 1 SLIDE THE 5/16 U-NUTS (C) ONTO THE 4 FLAT BAR BRACKETS. THESE CLIPS WILL SLIDE INTO THE ROUND HOLE SIDE OF THE BRACKETS AS SHOWN HERE.



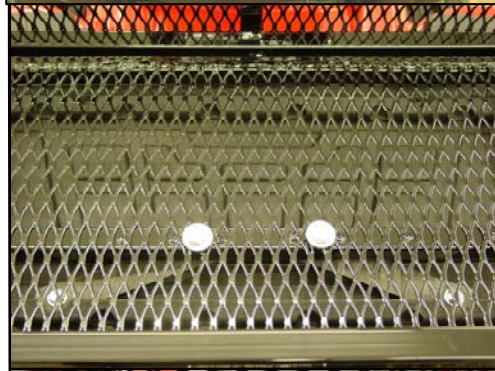
STEP 2 THESE BRACKETS WILL BOLT THROUGH THE METAL RAILS AND THROUGH THE PLASTIC AS SHOWN HERE.



STEP 3 THERE WILL BE FOUR BOLTING POSITIONS ON THE RACK MOUNT THE FLAT BAR BRACKETS IN THESE SPECIFIC POSITION ON THE COMPOSITE RACK. YOU WILL USE THE 1/4 X 1 1/2 BOLTS-F AND THE 1/4 SAE WASHERS-D AND THE 1/4 LOCK NUTS-E TO MOUNT TO THE PLASTIC RACK. DO NOT TIGHTEN THE BRACKETS MUST MOUNT THE RACK TO THE BRACKETS FIRST. THESE WILL BOLT THROUGH THE OVAL HOLES.



STEP 4 PLACE THE RACK ON TOP OF THE BRACKETS AND CENTER THE RACK. BOLT THE MIDDLE OF THE RACK WITH THE 5/16 X 1 1/2 BOLTS-A AND THE 5/16 USS WASHERS-B.



STEP 5 BOLT THE REAR OF THE RACK TO THE BRACKETS USING THE 5/16 X 1 1/2 BOLTS-A AND THE 5/16 USS WASHERS-B ONCE ALL BOLTS HAVE BEEN PLACED AND STARTED YOU CAN THEN TIGHTEN THE 1/4 X 1 1/2 BOLTS-F.

