

## 2=1/4 X 1 TORX HEAD SCREWS



TO INSTALL THESE TWO SCREWS YOU WILL HAVE TO DRILL A 7/32 HOLE FOR THE SCREWS. DRILL INTO THE FRAME WHEREVER THE TWO HOLES LINE UP AFTER INSTALLING THE SP115-AL WITH THE ORIGINAL BOLTS AND WASHERS THAT WERE REMOVED FROM THE PLASTIC SKID PLATES.

THIS KIT CONSIST ONLY OF THE THREE PIECES TOP, MIDDLE AND BOTTOM BELLY SKIDS ONLY. TO GET THE SIDE PROTECTION KITS JUST CONTACT YOUR DEALER FOR THE PART (# SP116-AL)

REMOVE THE TOP PLASTIC SKID AND REPLACE IT WITH THE TOP ALUMINUM SKID. USE THE STOCK BOLTS AND WASHERS THAT WERE REMOVED.

MAKE SURE YOU INSTALL THE TOP SKID WITH THE OIL DRAIN HOLE OFFSET TO THE LEFT SIDE .

DRILL TWO 7/32 HOLES HERE TO INSTALL THE TWO BLACK 1" TORX HEAD SCREWS.

REMOVE THE MIDDLE PLASTIC SKID AND REPLACE IT WITH THE MIDDLE ALUMINUM SKID. USE THE STOCK BOLTS AND WASHERS THAT WERE REMOVED.

MAKE SURE YOU INSTALL THE MIDDLE SKID WITH THE OIL DRAIN HOLE OFFSET TO THE LEFT SIDE .

**CAUTION:** KEEP IN MIND THAT THE FUEL TANK IS UNDER THE PASSENGER SEAT. BE CAREFUL WHEN DRILLING THE HOLES IN THE FRAME FOR THE BOTTOM OF THE PASSENGER SIDE SKID.

REMOVE THE BOTTOM PLASTIC SKID AND REPLACE IT WITH THE BOTTOM ALUMINUM SKID. USE THE STOCK BOLTS AND WASHERS THAT WERE REMOVED.

MAKE SURE YOU INSTALL THE BOTTOM SKID WITH THE OIL DRAIN HOLE OFFSET TO THE LEFT SIDE .



## # SP115-AL

2004-05 YAMAHA RHINO FULL BELLY SKID ONLY.

