

4=1/4 USS WASHERS

4=1/4 X 3/4 BOLTS

12=3/16 X 1 ZINC WASHERS

4=1/4 U-NUT'S (CLIPS)

12=1/4 X 1 TORX SCREWS

6=1/4 X 1 1/4 TORX SCREWS

6=1/4 LOCK NUTS

THIS KIT CONSIST ONLY OF FOUR PIECES
THE PIECES WILL FASTEN UNDER THE DRIVER AND
PASSENGER UNDER CARRIAGE. TO PURCHASE THE
FULL BELLY SKIDS CONTACT YOU LOCAL DEALER
ASK FOR PART # SP115-AL.

INSTALL THE BOTTOM SKIDS FIRST YOU WILL NEED
TO DRILL SIX 7/32 HOLES INTO THE FRAME FOR THE
1/4 X 1 TORX SCREWS. PLACE THE PLATE INTO
PLACE TO MARK THE HOLES REMOVE THE PLATE
AND PROCEED TO DRILL THE HOLES.

CAUTION: KEEP IN MIND THAT THE FUEL
TANK IS UNDER THE PASSENGER SEAT. BE
CAREFUL WHEN DRILLING THE HOLES IN
THE FRAME FOR THE BOTTOM OF THE
PASSENGER SIDE SKID.

YOU WILL NEED TO TRIM SOME OF EDGE OF THE
MIDDLE SECTION OF THE ORIGINAL PLASTIC SKID
THAT IS ON THE MACHINE.

ONCE THE BOTTOM PART OF THE SKID IS ATTACHED
SLIDE THE BLACK U-NUTS ONTO THE BENT LIP OF
THE BOTTOM SKID. SLIDE UNTIL THE U-NUTS
COVER THE HOLES. THIS IS WHERE THE 1/4 X 3/4
BOLTS & 1/4 WASHERS WILL BE USED.

DRILL THREE HOLES THROUGH THE PLASTIC
GUARDS. THIS IS WHERE YOU WILL PLACE THE 3/16
X 1 WASHERS AND 1/4 LOCK NUTS.

INSTALL THE TOP SKIDS. BOLT THE BOTTOM PART
OF THE SKID TO THE LIP THAT IS BENT UP WITH THE
TWO CLIPS. USE THE 1/4 X 3/4 BOLTS & 1/4 USS
WASHERS TO MOUNT THE TWO SKIDS TOGETHER.

THIS IS A PIC. OF THE OTHER SIDE OF THE PLASTIC
GUARDS THAT FACE THE DRIVER AND PASSENGERS.
USE THE 1/4 X 1 1/4 TORX SCREWS WITH THE 3/16 X 1
ZINC WASHERS ON THIS SIDE.
RUN THE SCREWS INTO THE HOLES THAT WERE
DRILLED THROUGH THE PLASTIC . USE THE
WASHERS ON FRONT AND BACK OF THE PLASTIC
FLOORBOARDS.

STRONG  MADE™

BY SAVANT MANUFACTURING, INC.

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SP116-AL

2004-05 YAMAHA RHINO DRIVER &
PASSENGER PROTECTION SKIDS.

