

18=1/4 X 1 TORX HEAD SCREWS

THIS PROCESS IS MUCH EASIER IF THE FRONT OF THE MACHINE IS LIFTED. **CAREFUL WHEN LIFTING MACHINE USE PROPER LIFTING EQUIPMENT.**

TO INSTALL THE SCREWS YOU WILL HAVE TO DRILL A 7/32 HOLE FOR THE SCREWS. DRILL INTO THE FRAME WHEREVER THE HOLES LINE UP AFTER INSTALLING THE SP117-AL. USE THE FOUR ORIGINAL BOLTS AND WASHERS THAT WERE REMOVED FROM THE TOP OF THE PLASTIC SKID PLATE.

THIS KIT CONSIST ONLY OF THE THREE PIECES TOP, MIDDLE AND BOTTOM BELLY SKIDS ONLY. TO GET THE SIDE PROTECTION KITS JUST CONTACT YOUR DEALER FOR THE PART (# SP118-AL)

REMOVE THE TOP PLASTIC SKID AND REPLACE IT WITH THE TOP ALUMINUM SKID. USE THE FOUR STOCK BOLTS AND WASHERS THAT WERE REMOVED. USE EIGHT OF THE BLACK SELF THREADING SCREWS.

MOUNT THE MIDDLE ALUMINUM SKID. YOU WILL USE TEN OF THE EIGHTEEN BOLTS TO MOUNT THE MIDDLE SKID. ALL OF THESE HOLES WILL HAVE TO BE DRILLED.

MAKE SURE YOU INSTALL THE MIDDLE SKID WITH THE OIL DRAIN HOLE OFFSET TO THE LEFT SIDE .

REMOVE THE BOTTOM PLASTIC SKID AND REPLACE IT WITH THE BOTTOM ALUMINUM SKID. USE THE STOCK BOLTS AND WASHERS THAT WERE REMOVED.

MAKE SURE YOU INSTALL THE BOTTOM SKID WITH THE OIL DRAIN HOLE OFFSET TO THE RIGHT SIDE .

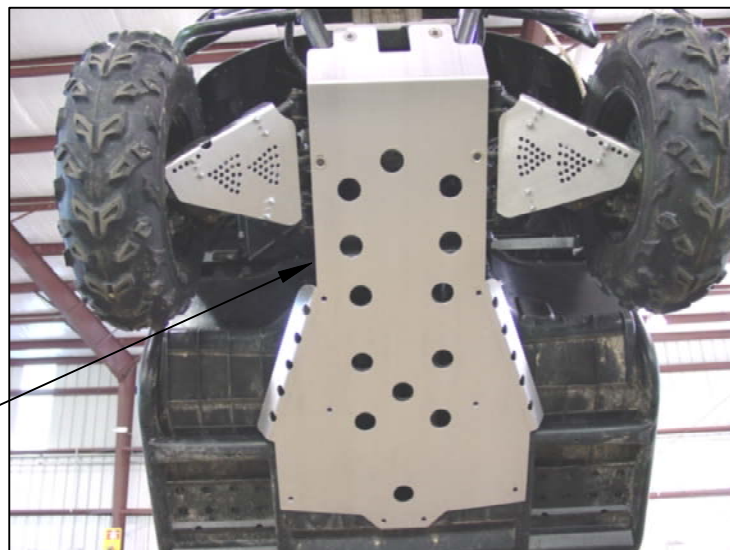
STRONG **SM** MADE™

BY SAVANT MANUFACTURING, INC.

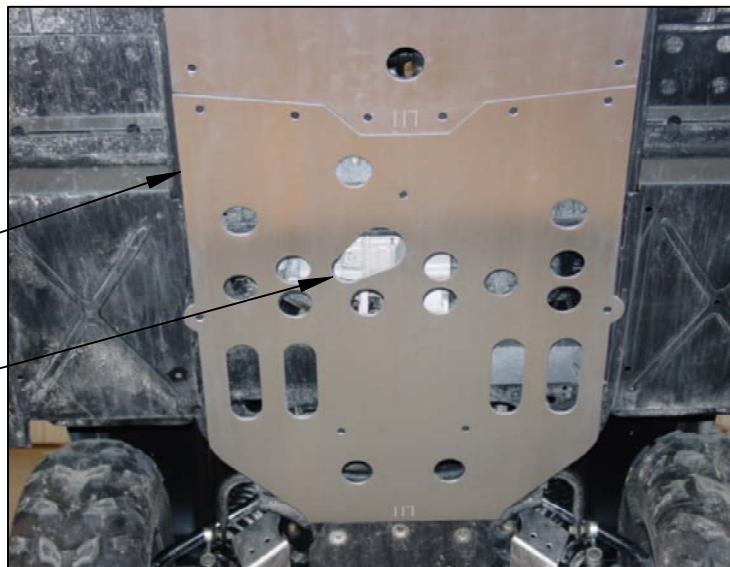
www.savantmfg.com

SP117-AL

2006 YAMAHA RHINO FULL BELLY SKID ONLY
1ST STEP MOUNT THIS PLATE.



2ND STEP MOUNT THIS PLATE.



LAST STEP MOUNT THIS PLATE.

