

34=1/4 X 1 TORX HEAD SCREWS

THIS PROCESS IS MUCH EASIER IF THE FRONT OF THE MACHINE IS LIFTED. **CAREFUL WHEN LIFTING MACHINE USE PROPER LIFTING EQUIPMENT.**

REMOVE ALL PLASTIC GUARDS TO INSTALL THE NEW ALUMINUM GUARDS. YOU WILL REUSE THE FLAT TOP SCREWS THAT WERE REMOVED. THEIR WILL BE 34 TORX SCREWS THAT YOU WILL INSTALL INTO THE COUNTER SINK HOLES. MUST DRILL A 7/32 HOLE FOR THE TORX SCREWS. JUST INSTALL ALL GUARDS WITH THE FLAT TOP SCREWS BEFORE YOU DRILL THE HOLES FOR THE 1" LONG TORX SCREWS SUPPLIED IN THE HARDWARE.

1ST STEP INSTALL THE TOP GUARD. DO NOT TIGHTEN ANY SCREWS YET WAIT UNTIL ALL GUARDS HAVE BEEN INSTALLED.

2ND STEP INSTALL THE MIDDLE GUARD. DO NOT TIGHTEN ANY SCREWS YET WAIT UNTIL ALL GUARDS HAVE BEEN INSTALLED.

MUST DRILL THESE TWO HOLES WITH THE 7/32 DRILL BIT ALSO TO INSTALL THE 1" TORX SCREWS.

3RD STEP INSTALL THE BOTTOM GUARD. DO NOT TIGHTEN ANY SCREWS YET WAIT UNTIL ALL GUARDS HAVE BEEN INSTALLED.

4TH STEP INSTALL THE SIDE GUARDS. THEIR ARE HOLES ALREADY ON THE SIDES OF THE TUB. FRAME RAILS JUST DRILL THE HOLES BIGGER WITH THE 7/32 DRILL BIT.

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SP120-AL

ARCTIC CAT PROWLER 650 H1

