

2=5/16 X 1 1/4 BOLTS  
2=5/16 LOCK NUTS  
16=1/4 LOCK NUTS  
16=1/4 SAE WASHERS  
8=1/4 X 3/4 U-BOLTS  
8=#16 TANNER RIVETS  
8=5/16 SAE WASHERS



## # SS158H CHUCK WAGON 4X4

PLACE THE RIVET THROUGH THE 5/16 SAE WASHER THEN INSERT IT INTO THE CENTER HOLE BETWEEN THE THREE HOLES PROVIDED. THIS IS USED AS A SPACER FOR THE MUD TO BE WASHED OUT. YOU WILL HAVE FOUR TO BE PLACED ON THE GUARD FOR EACH SIDE.

PLACE THE 5/16 X 1 1/4 BOLT WITH A 5/16 LOCK NUT AT THE VERY END OF THE BOOT GUARD WITH THE TREADED STUD FACING TOWARD THE INSIDE OF THE GUARD.

THE 5/16 X 1 1/4 BOLT STUD SHOULD TOUCH HERE THIS WILL BE USED AS A STOP FOR THE GUARD NOT SLIDE DOWN TOWARD THE RIM.

PLACE THE BENT END OF THE GUARD TOWARD THE INSIDE OF THE RIM.

AFTER THE 1/4 X 3/4 U-BOLTS HAVE BEEN PLACED OVER THE A-ARM TUBES THE 1/4 LOCK NUTS AND THE 1/4 SAE WASHERS WILL BE PLACED ONTO THE THREADS OF THE U-BOLTS.

