

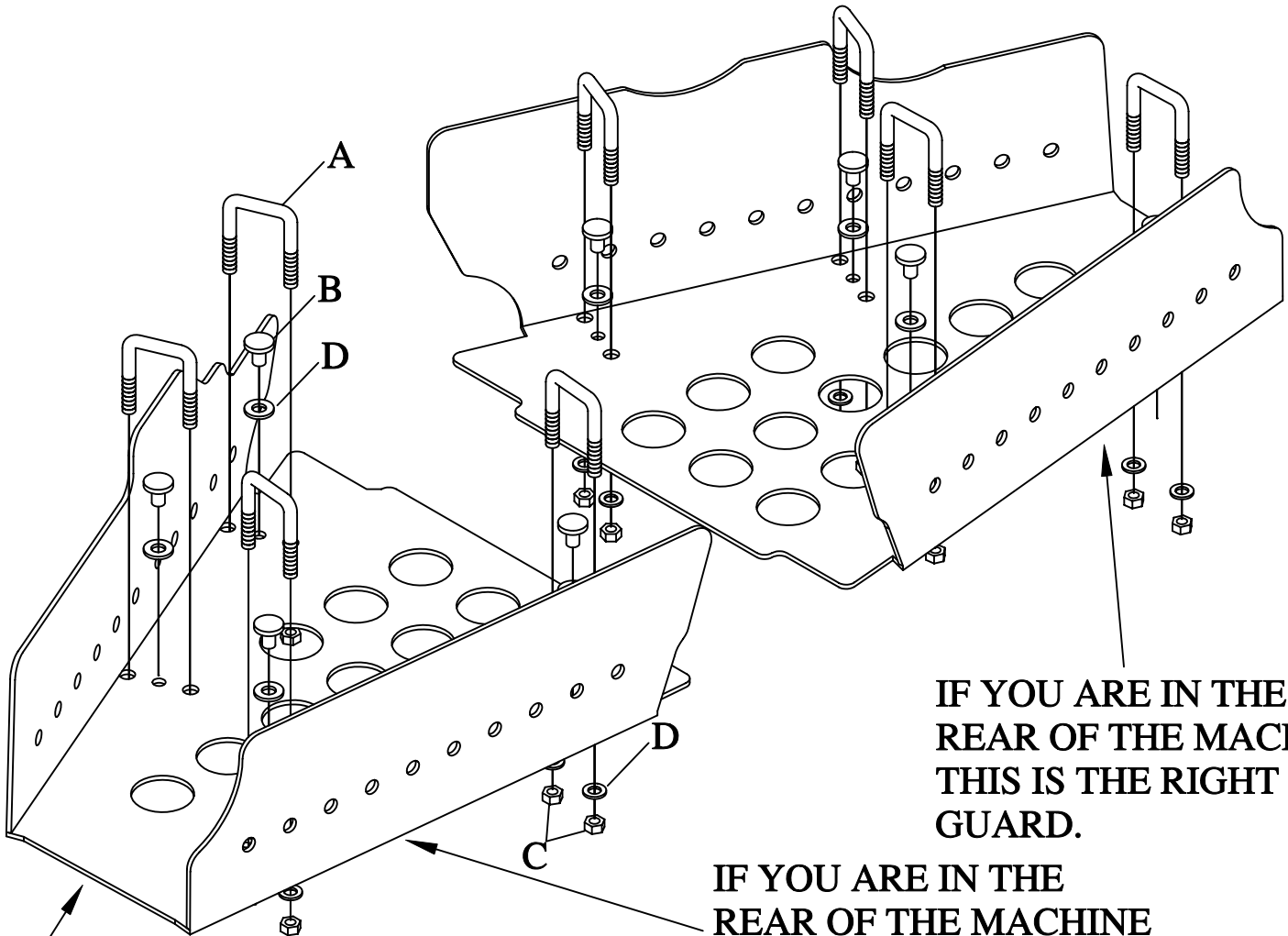
8=5/16 X 1 1/4 U-BOLTS-A  
8=#16 TANNER RIVETS-B  
16=5/16 LOCK NUTS-C  
24=5/16 SAE WASHERS-D



BECAUSE THE U-BOLTS COME FROM DIFFER. MFG. YOU MAY NEED TO OPEN THE LEGS OF THE U-BOLTS. THIS IS SIMPLE JUST TURN THEM DOWN WITH THE LEGS FACING DOWN ON SOMETHING FLAT AND TAP THE FLAT END WITH A HAMMER AND THE LEGS WILL OPEN.

# # SS178H

JOHN DEER GATOR 620I XUV  
REAR GUARDS



IF YOU ARE IN THE REAR OF THE MACHINE THIS IS THE RIGHT SIDE GUARD.

IF YOU ARE IN THE REAR OF THE MACHINE THIS IS THE LEFT SIDE GUARD.

THIS END WILL FACE THE INSIDE OF THE RIM ONCE THE GUARD HAS BEEN MOUNTED UNDER THE A-ARM OF THE MACHINE.