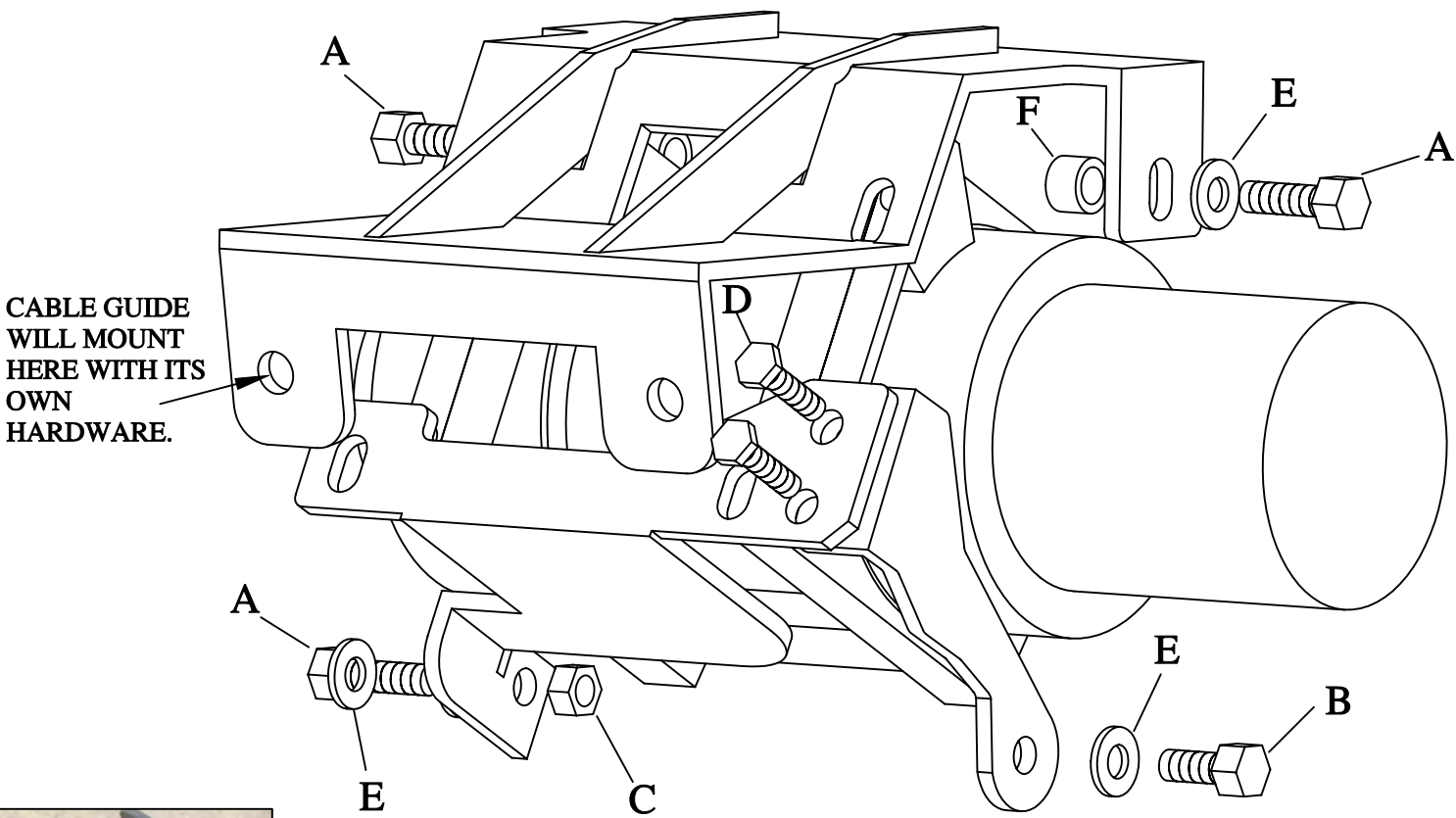


- 3=8MMX1.25X30MM BOLTS-A
- 1=8MMX1.25X25MM BOLT-B
- 1=8MM LOCK NUT-C
- 2=1/4X3/4 BOLTS-D
- 8=5/16 SAE WASHERS-E 4 WILL BE USED ON THE WINCH.
- 2=1/4 GALV. SPACERS 3/8" LONG.-F



# # R117

## HONDA RANCHER 420 INSIDE CAVITY MOUNT 2X4 4X4.



**MUST REMOVE THIS PLASTIC GUARD. IT WILL BE REINSTALLED AFTER THE PLATE IS INSTALLED.**



**MUST REMOVE THIS METAL BUMPER GUARD. IT WILL BE REINSTALLED ONCE THE WINCH IS PLACED INSIDE THE CAVITY.**



**MOUNT THIS BRACKET TO THE WINCH. LEAVE THE BOLTS LOOSE. THESE BOLTS WILL COME WITH THE WINCH. USE TWO OF THE 5/16 SAE WASHERS SUPPLIED WITH THE HARDWARE.**



**PLACE THE WINCH WITH THE BRACKET MOUNTED ON THE WINCH INTO THE CAVITY OF THE BUMPER.**

**PLACE THE BUMPER BACK ON THE ATV. PLACE THE UPPER MOUNT IN PLACE ON TOP OF THE WINCH. MOUNT THE WINCH TO THIS PLATE USING TWO OF THE BOLTS THAT ARE SUPPLIED IN THE WINCH HARDWARE. ALSO USE TWO OF THE 5/16 SAE SUPPLIED IN THIS HARDWARE. ONCE IN PLACE MOUNT THE SMALL LOWER ARM BRACKET INTO PLACE. THIS BRACKET WILL MOUNT TO THE BRACKET THIS IS ON THE WINCH USE THE 1/4 X 3/4 BOLTS HERE.**

**WHEN SECURING THE BOTTOM SKID YOU MAY HAVE TO TRIM THIS LIP OFF OF THE PLASTIC GUARD. REINSTALL ALL GUARDS THAT WERE REMOVED IN PROCESS AND TIGHTEN ALL BOLTS AND NUTS.**

